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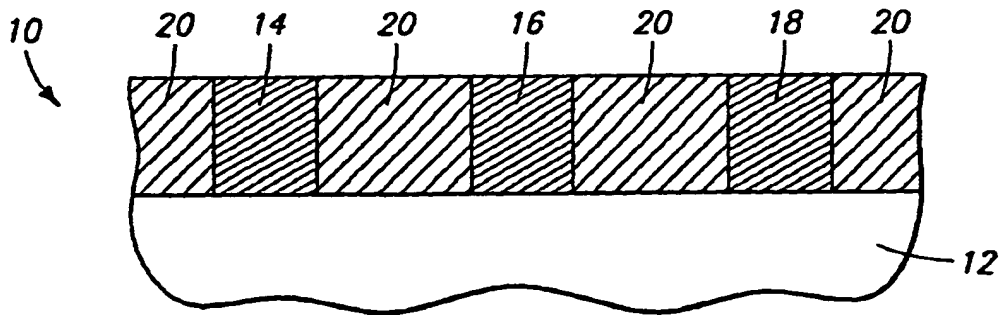


FIG 1
PRIOR ART

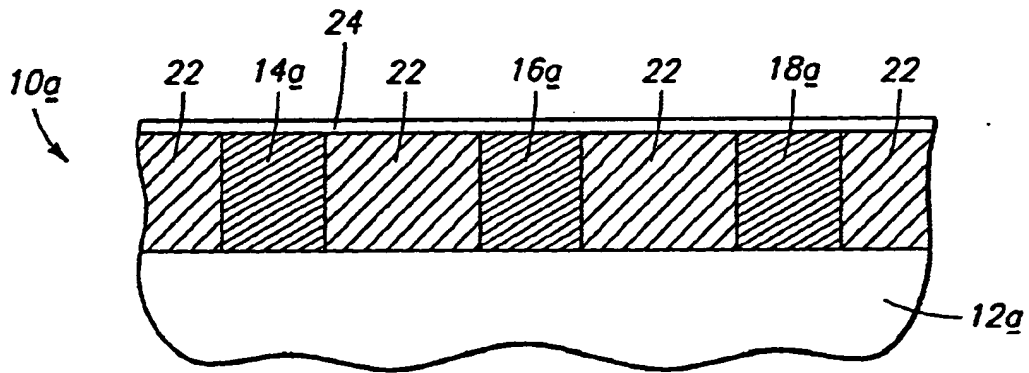


FIG 2
PRIOR ART

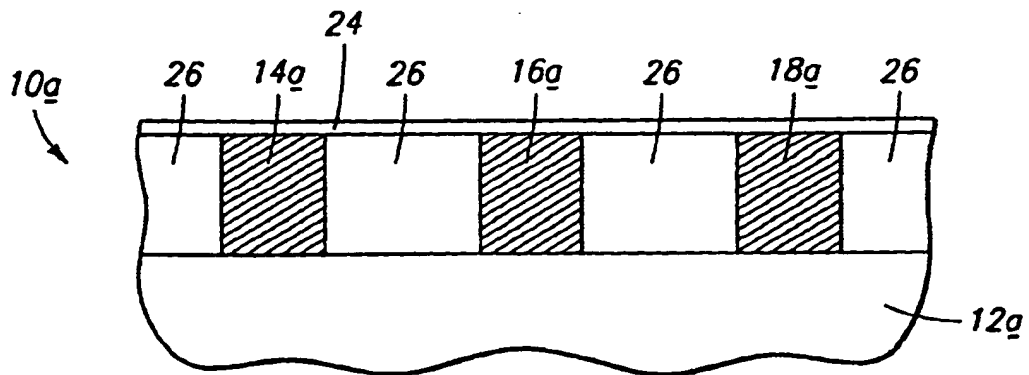


FIG 3
PRIOR ART

FORCED - SHAPING

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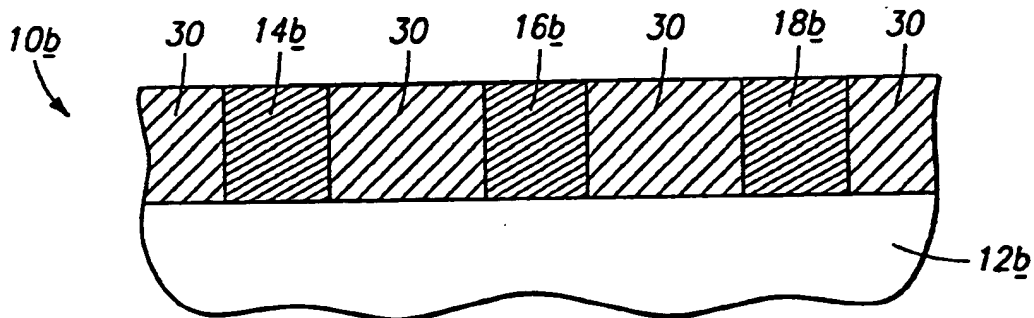


FIG. 4

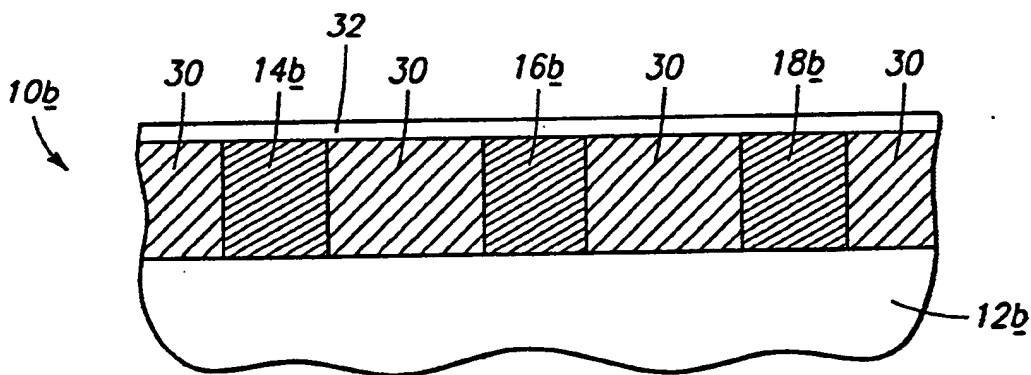


FIG. 5

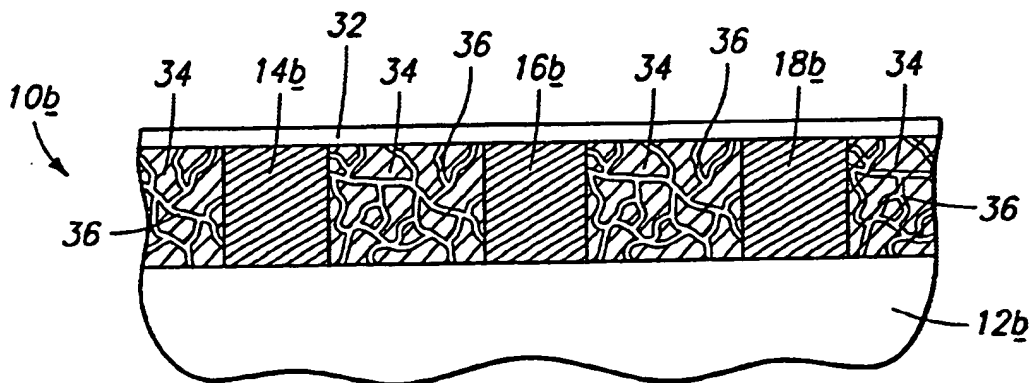
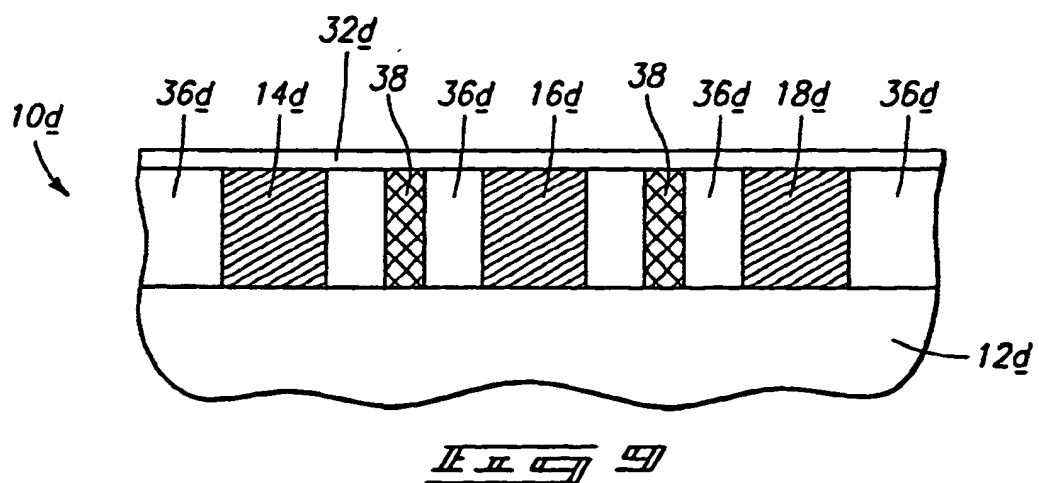
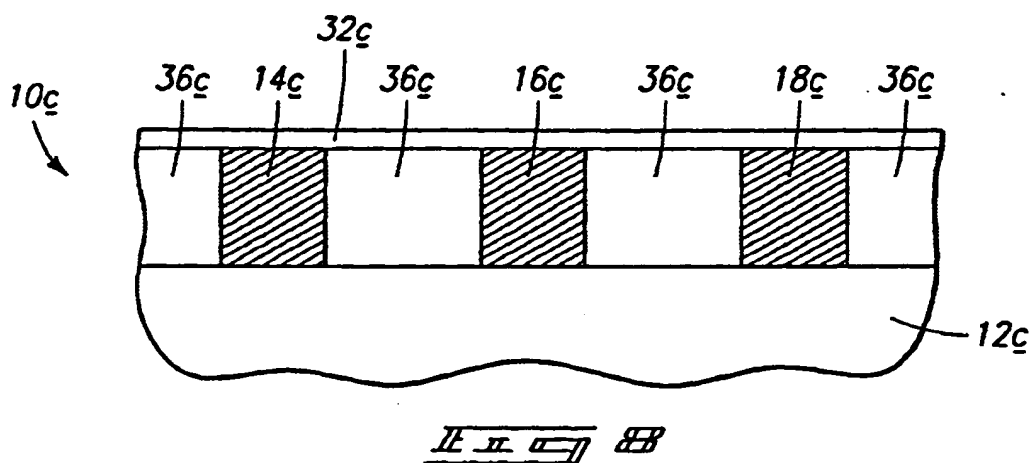
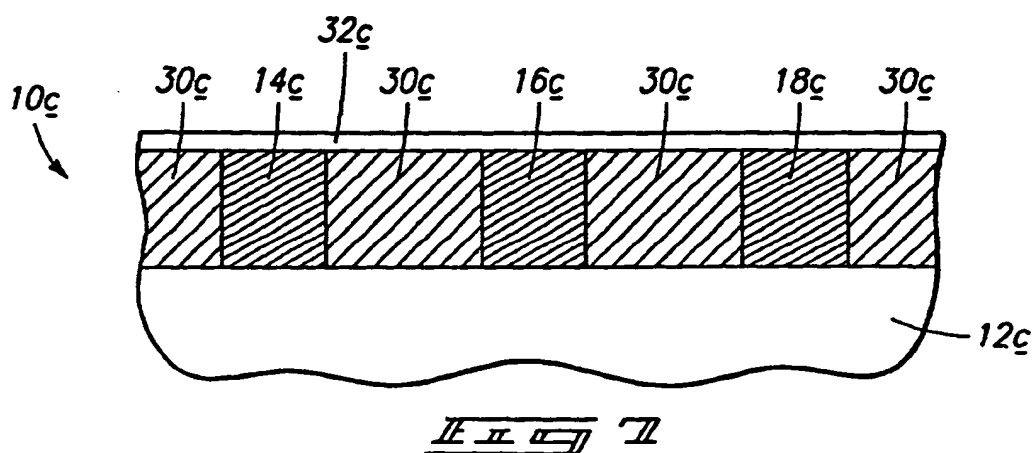


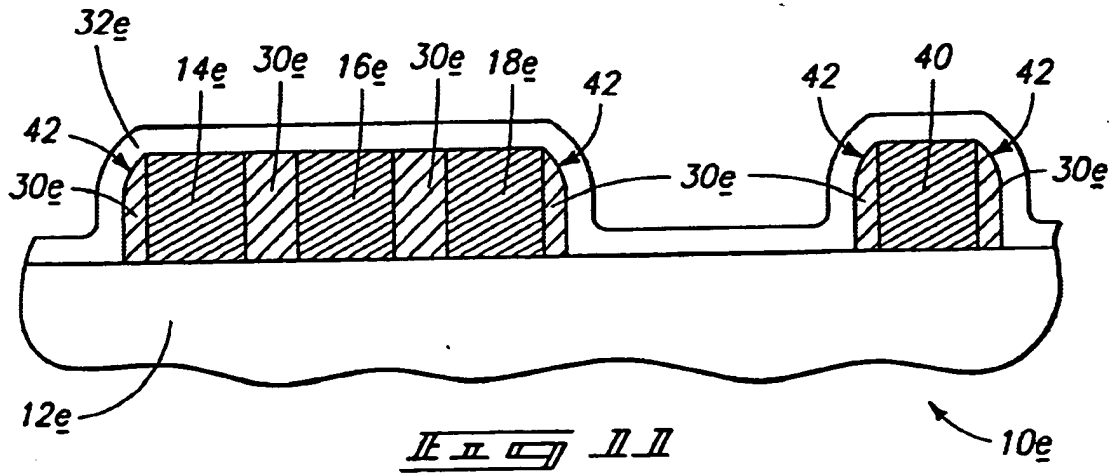
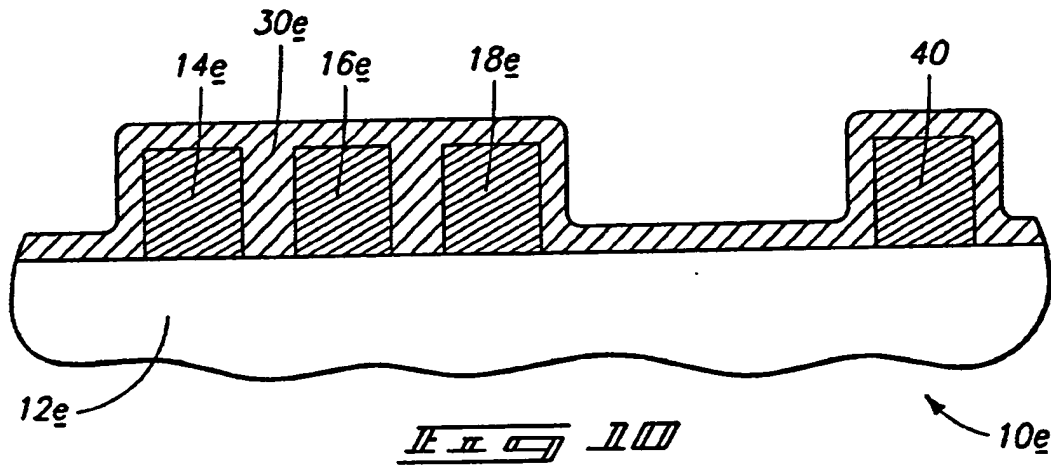
FIG. 6

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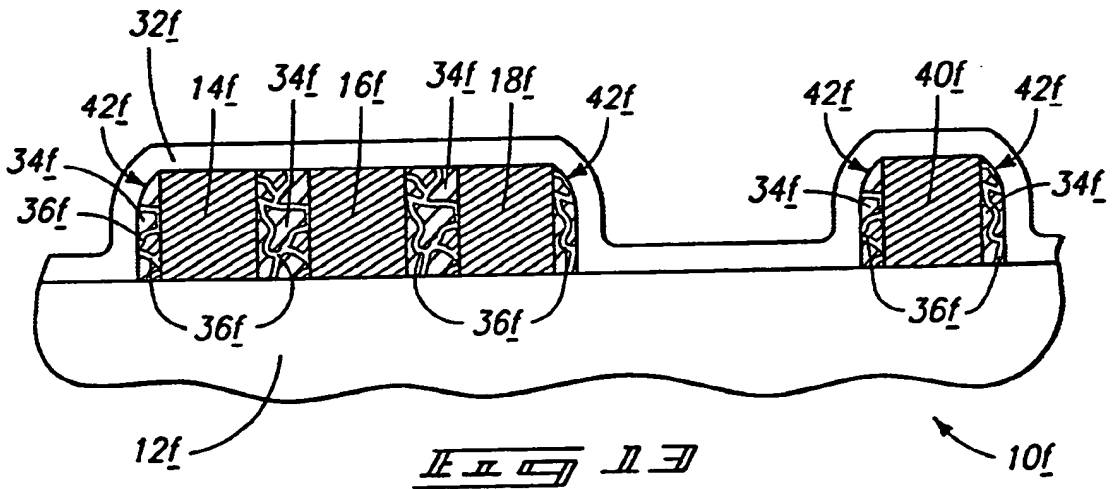
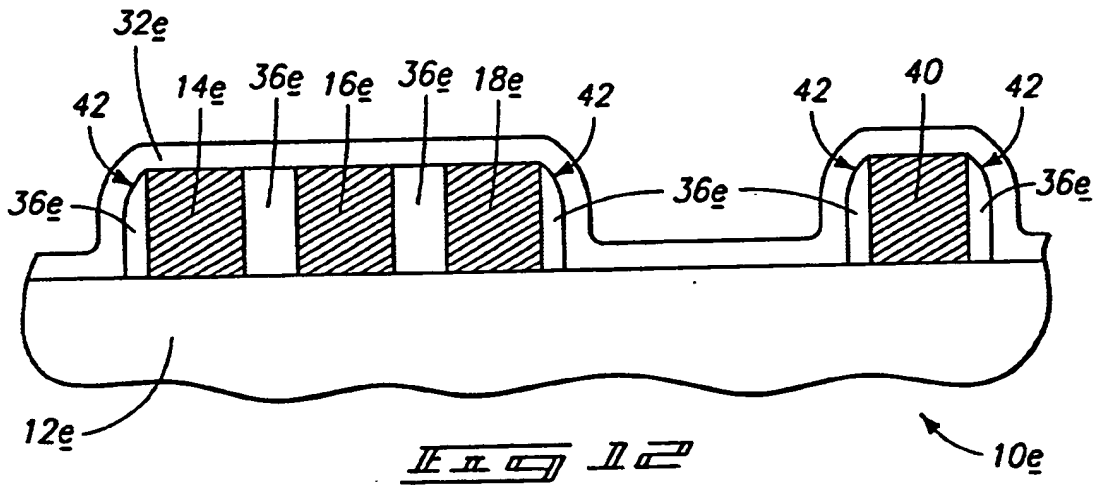
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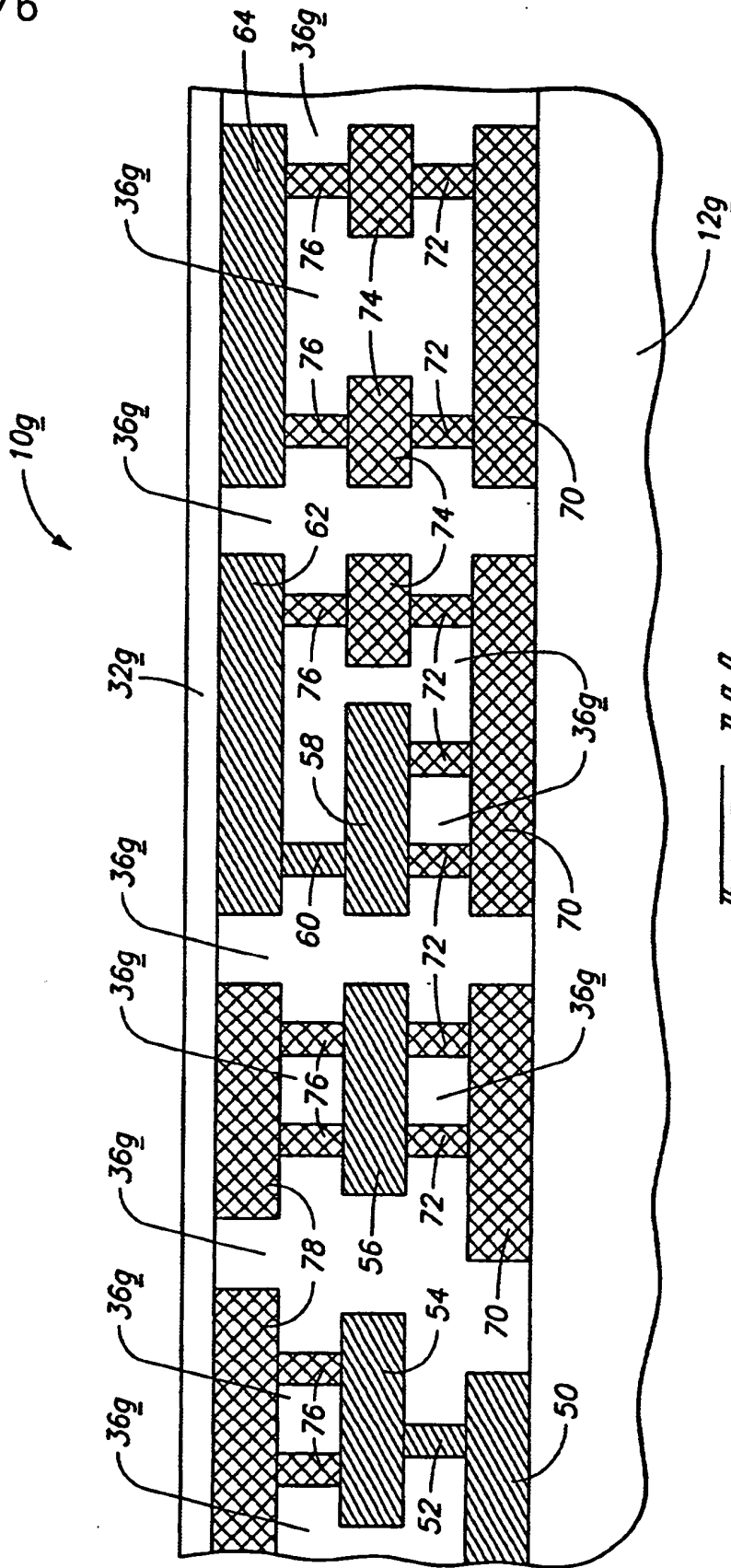


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